



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3130-55-125

Job Sheet 201352



Part No: RBW109-3130-55-125

Job Qty: 4 pcs *6 pcs Ba*

Part Name: Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3130-55-125 Rev 2 IPP Rev. A 19.09.30 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	4 pcs	11/1/19	0.00	2.00		Conventional Lathe - 1		<i>///</i>
							Conventional Lathe - 2		
110	QC 2	4 pcs	11/1/19	0.00	0.00		QC 2 - 1		<i>11/19/10/17</i>
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S220220



Part: RBW109-3130-55-125

Job No: 201352

Serial No/Batch: S220220

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/07/19

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10/1/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120	QC 8	4 pcs	11/1/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
130	Outsource - 4 - Anodize	4 pcs	11/1/19		GRO002-VC HIGED
140	Packaging 2-1 - Receive - B4B	4 pcs	11/1/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
					Packaging 2 - 24 - B4B
					Packaging 2 - 25 - B4B
					Packaging 2 - 26 - B4B

A.e 19-10-07

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OCT 2 2 2019

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					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 9	
					QC 6 - 68	
150 QC 6	4 pcs	11/1/19	0.00 0.00		QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	4 pcs	11/1/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170 QC 21 - FG	4 pcs	11/1/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

OCT 23 2019 4:09 PM

DAS 28 9-89

OCT 24 2019 9:59 AM GA104

Part Op 100 - 1-Machine as per DWG. 2-Debur
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.
 130 - -Issue P/O; _____-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
 140 - (Receive & Inspect for Damage & Mat'l Certs)

10/1/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

150 - QC6- All purchased or subcontracted products

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.875	6061-T6 Round Bar 1.875"	1.3440 ft (.336 ea)	100-Conventional Lathe - 1	<u>ST3149</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Conventional Lathe - 1	M6061T6R1.875	1	5	0

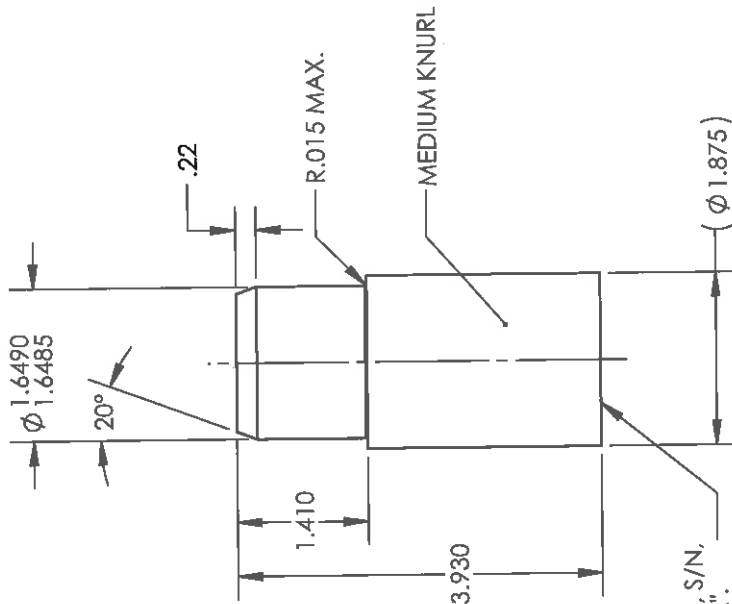
Part Specifications

Specifications could not be found.

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This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

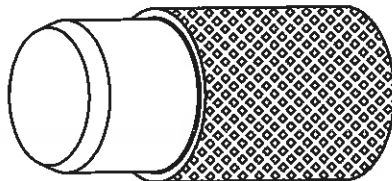
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED RBW109-3130-55-125(-9) TO RBW109-3130-55-117 PER RW.	4/9/2012	RJC	RW
1A	BROKE OUT OF KIT RBW109-3130-55-117. CH'D ENGRAVE NOTE WAS ENGRAVE RBW109-3130-55-125 IS ENGRAVE T/N, S/N. "MADE IN USA".	6/26/2013	BIM	EB
2	CH'D DIMS WAS Ø 1.875 TO (Ø 1.875). WAS 220 TO .22. ADDED R.015 MAX.	5/6/2014	LA	RJC



ENGRAVE T/N, S/N,
"MADE IN USA".

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201352 MLS
19-10-02



- NOTES:
1. REF AGUSTA T/N: 109-3130-55-125.
2. PART OF KIT: RBW109-3130-55-117.

RED BARN MACHINE	
TITLE PUNCH	
DWG NO.	REV
RBW109-3130-55-125	2
DRAWN BY: GILBERT	
APPROVED: <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/32 DECIMALS ± .005 ANGLES ± .5° TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I 1. BREAK ALL SHARP EDGES .015 x 45° OR .018 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL AW109	
SCALE	DATE
1:2	3/31/2011
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PUNCH	6061	Ø1-7/8 X 4	

4.345

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐ ☐
 Scrap ☐ ☐ ☐
 Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Cross tube ☐ ☐ ☐
 Small Fab ☐ ☐ ☐
 Finishing ☐ ☐ ☐
 Skid-tube ☐ ☐ ☐
 Machining ☐ ☐ ☐
 Large Fab ☐ ☐ ☐

Eng. (Non-AW) ☐ ☐ ☐
 Prod. Eng. Coord. ☐ ☐ ☐
 Rec/Store/Packaging ☐ ☐ ☐
 Engineering ☐ ☐ ☐
 Water Jet ☐ ☐ ☐
 Supplier ☐ ☐ ☐
 Quality ☐ ☐ ☐

Date : _____ Sequence #: _____

QTY Affected : _____

MRB (Q51042)

Description Work Order Deviation

Disposition

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
 Manufacturing Process ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
 Equip/Tooling ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
 Handling/Preservation ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
 Material ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
 Product Improvement ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
 Process Improvement ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐
 Human Factors ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Bending	Misaligned/off center	Folio/Program	Outside Tolerance
Crushing	BOM/Route	Grain Direction	Drawing
Cracks	Broken/Damage/Defect	Weld	Finish
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Marks/Chatter	Drill Holes	Out of Sequence	Misread
Misaligned	Fit/Function	Off-set/Set-up	

Other/Details: _____



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PURCHASE ORDER POHB044726



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044726
PO Date: 10/8/19
Due Date: 10/25/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201352	RBW109-3130-55-125	RBW109-3130-55-125 Rev 2	Pin -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.13/pcs	\$36.78
2	199531	RBW109-3101-14-1-07	RBW109-3101-14-1 Rev 2	Bent Scissor Bar -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 - Certificate of Conformity is required	Firmed X8	-	10/15/19	8 pcs	0 pcs	8 pcs	\$6.13/pcs	\$49.04
3	199528	RBW109-3101-14-1-01	RBW109-3101-14-1 Rev 2	Frame Top -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X5	-	10/24/19	5 pcs	0 pcs	5 pcs	\$6.36/pcs	\$31.80
201193					Firmed X4	-	10/25/19	4 pcs	0 pcs	4 pcs	\$6.36/pcs	\$25.44

Plex 10/21/19 10:35 AM Dart.Guerin.Kimberley



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PURCHASE ORDER POHB044726



Items											
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)
Sub Total:								9	0	9	\$57.24
4	201193	RBW109-3101-14-1-01	RBW109-3101-14-1 Rev 2	Frame Top -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Cancelled	-	10/15/19	0 pcs	0 pcs	0 pcs	\$0.01/pcs
5	199529	RBW109-3101-14-1-03	RBW109-3101-14-1 Rev 2	Frame Bottom -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/24/19	6 pcs	0 pcs	6 pcs	\$6.36/pcs
Sub Total:								10	0	10	\$63.60
201192					Firmed	-	10/25/19	4 pcs	0 pcs	4 pcs	\$6.36/pcs
Sub Total:								10	0	10	\$25.44
6	201192	RBW109-3101-14-1-03	RBW109-3101-14-1 Rev 2	Frame Bottom -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Cancelled	-	10/15/19	0 pcs	0 pcs	0 pcs	\$0.01/pcs

OCT 22 2019

OCT 22 2019



Dart Aerospace Ltd.
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PURCHASE ORDER

POHB044726



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	201129	RBT400352-3	RBT400352 Rev 1	Plate -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	7 pcs	0 pcs	7 pcs	\$6.36/pcs	\$44.52
8	199053	RBW6510G06531-6F-4	RBW6510G06531-6F Rev A	Base -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	7 pcs	0 pcs	7 pcs	\$6.36/pcs	\$44.52
9	199016	RBW6500G01831-3G-1	RBW6500G01831-3G Rev A	Reaction -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.36/pcs	\$38.16
10	201128	RBT400352-1	RBT400352 Rev 1	Base -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	7 pcs	0 pcs	7 pcs	\$6.36/pcs	\$44.52



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PURCHASE ORDER

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Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	201028	RB PWC70797-1	RB PWC70797 Rev 2	Plug -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	10/15/19	6 pcs	0 pcs	6 pcs	\$6.36/pcs	\$38.16
12	200592	646.3812	646.3800 Rev A	Gusset Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7780-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	10/15/19	30 pcs	0 pcs	30 pcs	\$6.80/pcs	\$204.00
13	201160	RBT18520-16	RBT18520 Rev Q	Indicator Bracket -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed x9	-	10/15/19	9 pcs	0 pcs	9 pcs	\$6.13/pcs	\$55.17

OCT 21 2019



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PURCHASE ORDER POHB044726



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
14	200591	646.3810	646.3800 Rev A	Bracket : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A- 8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed	-	10/15/19	20 pcs	0 pcs	20 pcs	\$7.25/pcs	\$145.00
15	200994	646.3718	646.3700 Rev A	Custom Washer : Various STC's (Outsource process- Anodize per QS1017 4.1.10.1) Issue P/O ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	-	10/15/19	40 pcs	0 pcs	40 pcs	\$4.65/pcs	\$186.00
16	197325	D4822-1	D4822 Rev C	Upper Deflector, LH : Various STC's HARD ANODIZE IAW MIL-A-8625 TYPE 3 COLOUR BLACK PRIME AS PER DWG D4821 REV. B	Firmed	-	10/15/19	16 pcs	0 pcs	16 pcs	\$30.70/pcs	\$491.20
Grand Total:												\$1,497.91

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 10/21/19 10:35 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918801

Date: 18-Oct-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: RBW109-3130-55-125 Pin Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant.0004-.0010" (.4 - 1 mils) Job: 26213 PO: POHB044726	Rev: 2 Line: 1	OCT 2 2 2019
8 ea	Part: RBW109-3101-14-1-07 Bent Scissor Bar Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 26214 PO: POHB044726	Rev: 2 Line: 2	OCT 2 2 2019
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>18 2019</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

RECEIVED

OCT 2 1 2019

DART AEROSPACE LTD.